



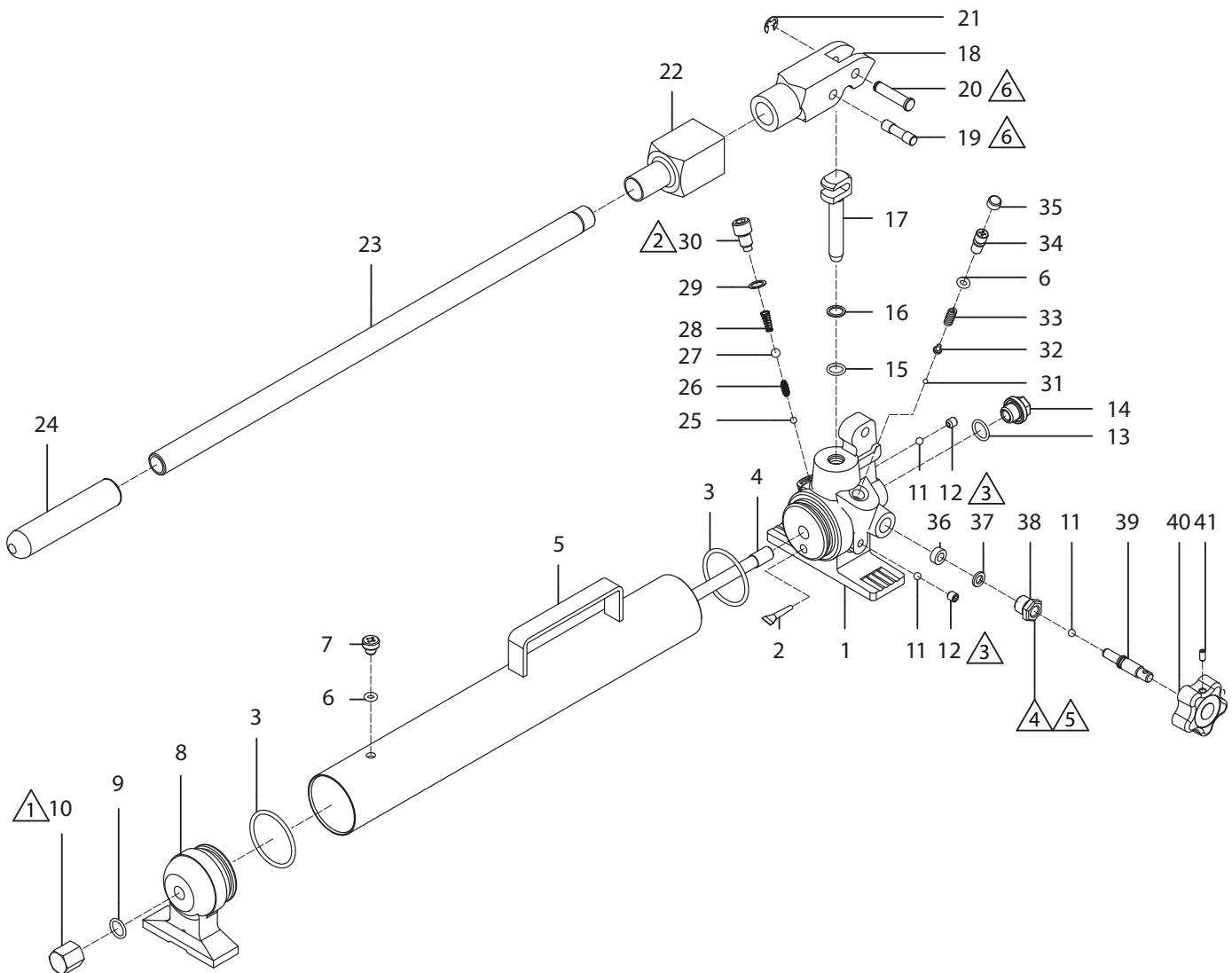
Repair Parts Sheet

Hand Pump
P41

NORCO #925010B

To Protect Your Warranty, Use Only SIMPLEX Hydraulic Oil.

Simplex recommends that all kit components be installed to ensure optimum performance of the repaired product.



Notes:

- | | |
|-----------------------|---|
| 1 Torque to 30-35 Nm. | 4 Torque to 19-21 Nm. |
| 2 Torque to 40-42 Nm. | 5 Apply Loctite 277. |
| 3 Torque to 10-12 Nm. | 6 Apply roller grease to contact surfaces of pin and plunger. |

Repair Parts List			
Item No.	Part Number	Qty.	Description
1	6067189	1	Pump Housing
2	6067001	1	Oil Filter
3	★ 6067003	2	O-Ring
4	6067002	1	Tie Rod
5	6067004	1	Reservoir
6	★ 6067201	2	O-Ring
7	6067245	1	Air Release Screw
8	6067005	1	Tail Base
9	★ 6067006	1	O-Ring
10	6067007	1	Nut
11	❖ 6067300	3	Steel Ball
12	6067244	2	Set Screw
13	★ 6045170	1	O-Ring
14	6045171	1	Nipple
15	+★ 6067020	1	O-Ring
16	+★ 6067021	1	Back-Up Ring
17	+ 6067041	1	Pump Piston
18	* 6067115	1	Yoke
19	* 6067118	1	Piston Pin
20	* 6067027	1	Yoke Pin
21	* 6067026	1	E-Ring
22	* 6067053	1	Yoke Cover

Repair Parts List (Continued)			
Item No.	Part Number	Qty.	Description
23	* 6067024	1	Handle
24	* 6067234	1	Handle Grip
25	6045053	1	Steel Ball
26	6067117	1	Inlet Ball Spring
27	6067013	1	Steel Ball
28	6067049	1	Outlet Ball Spring
29	★ 6067014	1	Copper Washer
30	6067015	1	Valve Cover Screw
31	6067034	1	Steel Ball
32	6067033	1	Spring End Cap
33	6067120	1	H.P. Spring
34	6067029	1	Overload Cover Screw
35	6067084	1	Cap
36	❖ 6067037	1	Release Valve Packing
37	❖ 6067282	1	Washer
38	❖ 6067038	1	Release Nut
39	❖ 6067116	1	Release Valve Screw
40	❖ 6045077	1	Release Knob
41	❖ 6045078	1	Screw
42	DD5629026	1	Model Decal, CE

Notes:

- Included in Seal Kit DD8064900.
- Included in Decal Kit DD8065900.
- Included in Handle kit DD8066900.
- Included in Release Handle Kit DD8067900.
- Included in Plunger Kit DD8068900.



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