



2024

**REPLACEMENT PARTS**

**MODEL NO.**  
78077A

**CAPACITY**  
50 TON

**DESCRIPTION**  
50 TON PRESS W/AIR/HYDRAULIC FOOT PUMP 13 1/4" STROKE



| INDEX NO. | DESCRIPTION  | PART NO. | QTY. |
|-----------|--|----------|------|
| 1         | Axle   | 455129   | 2    |
| 2         | "E" Ring E-50 SPTA   | 12199    | 8    |
| 3         | Springs A-94   | 455103   | 4    |
| 4         | 5/8"-11 x 5/8" Socket Set Screw Flat Point Black                 | 3007     | 4    |
| 5         | 1/4" x 2" Spring Pin Plain                                       | 7052     | 6    |
| 6         | Bridge Plate Assembly  | 45100541 | 1    |
| 7         | General Bearing 22208-77   | 16006    | 4    |
| 8         | 50 Ton Cylinder 13" Stroke                                       | 955065   | 1    |
| 9         | 10 Foot Hose   | 910036   | 1    |
| 10        | 3/8"-16 x 1" HH Bolt, Tap Bolt, GR 5 Plated                      | 11237    | 3    |
| 11        | Winch Worm Type  | 455095   | 1    |
| 12        | 3/8" SAE Flat Washer Plated                                      | 2016     | 3    |
| 13        | 3/8"-16 Nylok Nut Plated   | 1054     | 3    |
| 14        | 1"-8 Fin Hex Nut Plated  | 1013     | 4    |
| 15        | Tie Rod Assemblies   | 455145   | 2    |
| 16        | Cylinder Mounting Plate  | 455131   | 1    |
| 17        | 1/2"-13 x 1 1/2" Hex Head Bolt GR 5 Plated                       | 45100006 | 2    |
| 18        | Press Frame Assembly   | 455125   | 1    |
| 20        | 1/2"-13 Thin Pattern Nylon Insert Plated                         | 1074     | 2    |
| 21        | 1" Split Medium Lockwasher Plated                                | 2036     | 4    |
| 22        | 1"-8 x 9.5 Hex Head Cap Screw GR 5 Plated                        | 11161    | 4    |
| 23        | Bed Locator Bar  | 455132   | 4    |
| 24        | Gauge for 50 Ton Press (GF 835 P)                                | 455115   | 1    |
| 25        | Spanner Sleeve   | 455137   | 4    |
| 26        | Pulley for Wire Rope, Steel, for 3/16 Rope Diameter OD for 78055 | 45100127 | 2    |
| 27        | 5/8"-11 Nylon Insert Lock Nut                                    | 1098     | 4    |
| 28        | Foot Pad   | 455135   | 2    |
| 29        | 5/8"-11X2 1/2" HH Bolt GR5 5 Zinc Plated                         | 45100783 | 4    |
| 30        | Cable and Clamp Assembly   | 455155   | 1    |
| 35        | 3/8" Pipe Nipple 2.5" 5404 N 06 2.5                              | 45100032 | 1    |
| 36        | Reducer 3/8" x 1/4" PTR  | 13024    | 1    |
| 37        | Street Elbow 45° 3/8" CD 45 S                                    | 13026    | 1    |
| 38        | Female Pipe Tee 3/8" MMO S                                       | 13028    | 1    |
| 40        | Swivel Connector 0107-6-6  | 13013    | 1    |
| 41        | Air/Hyd. Foot Pump & 2 Gallon Aluminum Reservoir                 | 910140   | 1    |

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